



# ECHOGEN

## Data Centers Coupled with Pumped Thermal Energy Storage System: Implementation and System Performance Evaluation

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# Introduction



- Potential use of energy storage system: Data centers
  - Rapidly growing development of AI applications = growing data centers capacity
- The data center consumption is only small portion of the overall energy demand:
  - Data center consumption – approx. 1.3 % (2022) of the total electrical consumption globally
    - The predicted growth in energy consumption
      - Between 2024 and 2030 - 15 % per year
- The data centers require base-load energy 24 hours / 7 days per week:
  - For cooling, servers, storage, network, and other operational infrastructure
  - Direct impact on the local electrical grid
    - Spatial concentration

# Introduction



- Data centers:
  - Additional power generation systems or alternative energy systems
  - Cooling system = potential source of low-grade waste heat
    - The coolant temperatures up to 100 °C
      - Theoretical temperature – lab size
    - The heat removed can be utilized to improve system performance
- PTES can potentially use low-grade waste heat (i.e., below 150°C)
  - Proposed system
- **NOTE:** The same architecture of proposed PTES can be used for PTES coupled with a waste heat source stream (i.e., gas turbines exhaust stream, energy intensive industries, etc.) in the same range of temperature (10°C to 100°C).

# Introduction – Data centers



The main types of data centers:

- **Hyperscale** - Owned and operated by companies
- **Enterprise** - Owned and operated by a single company for in-house use
- **Colocation** - Designed to provide available data center capability for rent

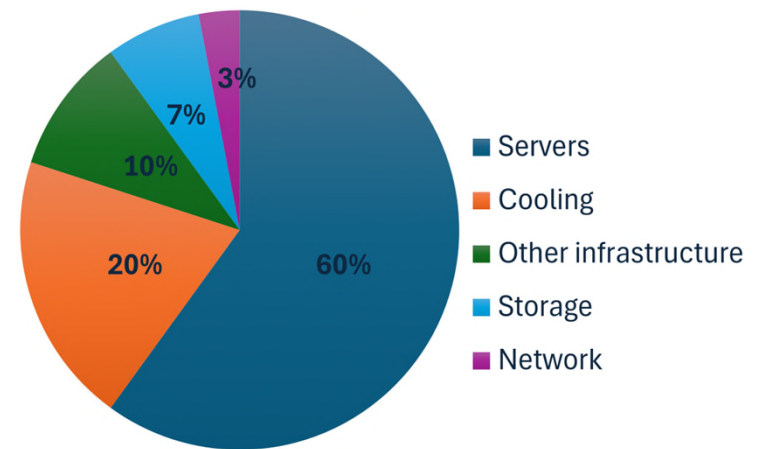
Cooling requirements:

- Enterprise - up to 30 % of the total electrical energy consumption
- Hyperscale - less than 20 % of the total electrical energy consumption

Cooling parameters:

- Typical max. cooling temperature – up to 50°C
  - Potential low-grid waste heat
- Temperature difference between inlet and outlet – approx. 10°C

Typical electrical energy consumption:



- The difference in the electrical energy consumption is dependent on the size and capacity of the data center

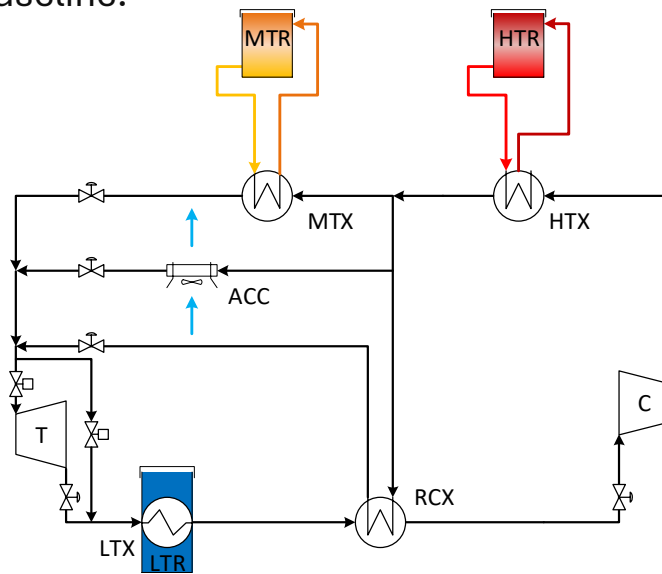


# System description

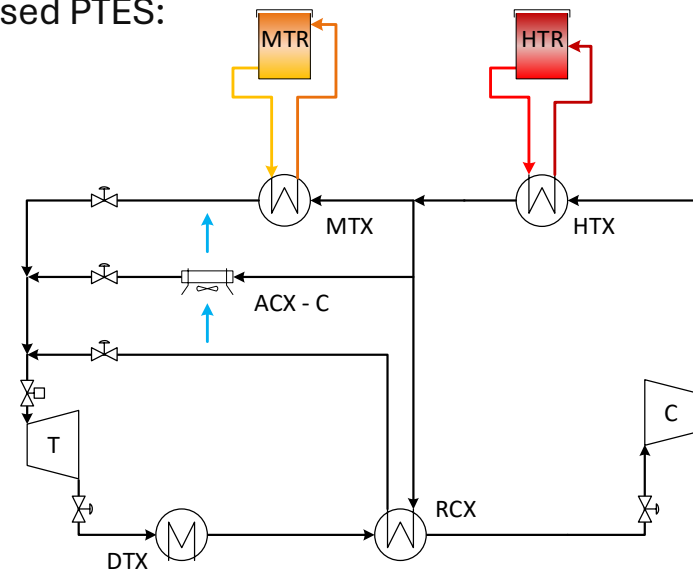
# PTES system description - CHG



Baseline:



Proposed PTES:

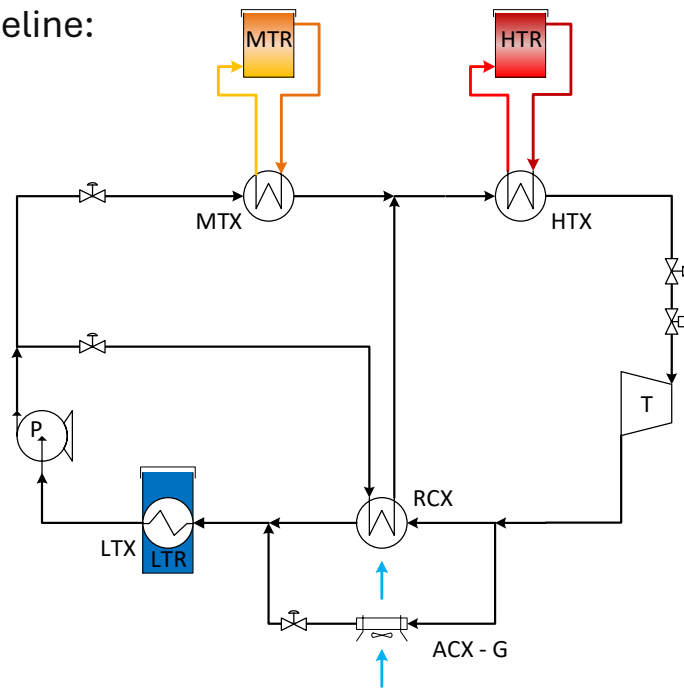


- HTR, MTR and RCX are common components for CHG and GEN cycles
- LTX – low-temperature reservoir (Baseline) = DTX – data center heat exchanger (Proposed PTES)

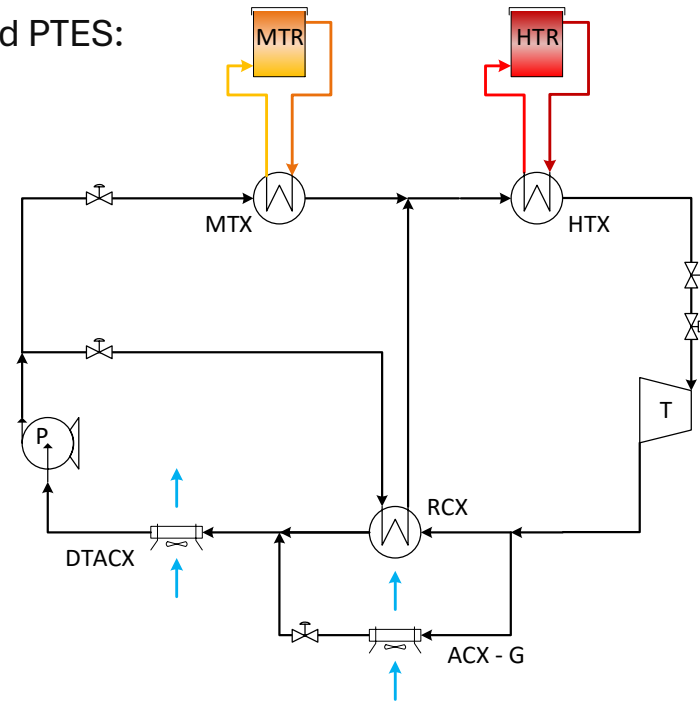
# PTES system description - GEN



Baseline:



Proposed PTES:



- HTX, MTX and RCX are common components for CHG and GEN cycles
- LTX – low-temperature reservoir (Baseline) = DTACX – air-cooled heat exchanger (Proposed PTES)

# System assumptions



Parameter	CHG	GEN	Unit
Load	100		MW
Max. system operating pressure	20 - 26		MPa
Min. system operating pressure	2.5		
Compressor / pump efficiency	90		%
Turbine efficiency	90		
Heat exchangers effectiveness	98		
Air-cooled heat exchanger effectiveness	98		
DTX inlet/outlet temperature difference	10	n/a	°C

- Pressure drops and mechanical losses - not included
- Compressor motor efficiency - 98%
- Turbine gearbox and generator efficiency - 96%
- Ambient temperatures in range of -20°C to 40°C
- Waste heat / data center cooling system maximum temperature in range of 10°C to 100°C
- $\Psi_{h-m}$  ratio in range of 0.05 to 0.5
- MTX cold temperature in range of 50°C to 100°C

- The PTES system was optimized via in-house code (MATLAB-based cycle model)

$$\Psi_{h-m} = \frac{Q_{MTR}}{Q_{MTR} + Q_{HTR}}$$

$$\Psi_{m-mh} = \frac{Q_{LTR}}{Q_{HTR}} \quad \text{Note: Included only for baseline}$$

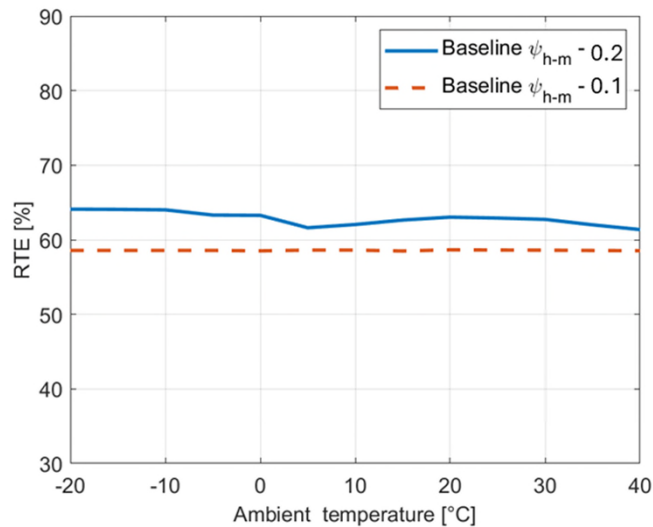


# Results

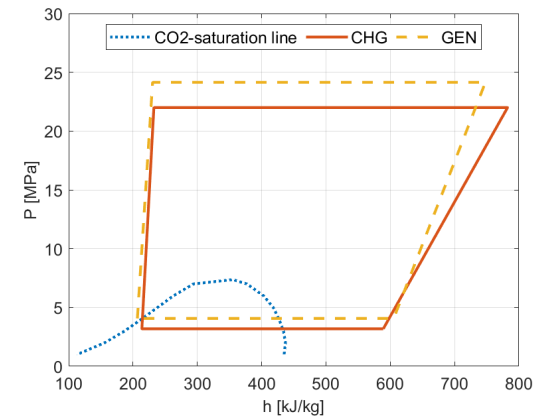
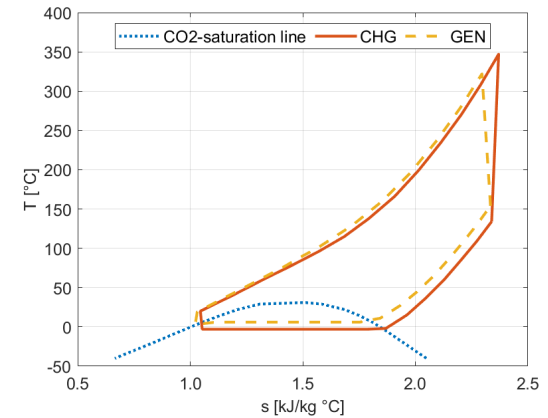
# Results - Baseline



- RTE around 58% ( $\Psi_{h-m}=0.1$ ) or 62 to 64% ( $\Psi_{h-m}=0.2$ )
  - In full ambient range
- The MTX cold temperature is considered as low as 24°C



- The ACX-G load is almost negligible within the ambient range
- ACX-C load is very similar within the ambient range

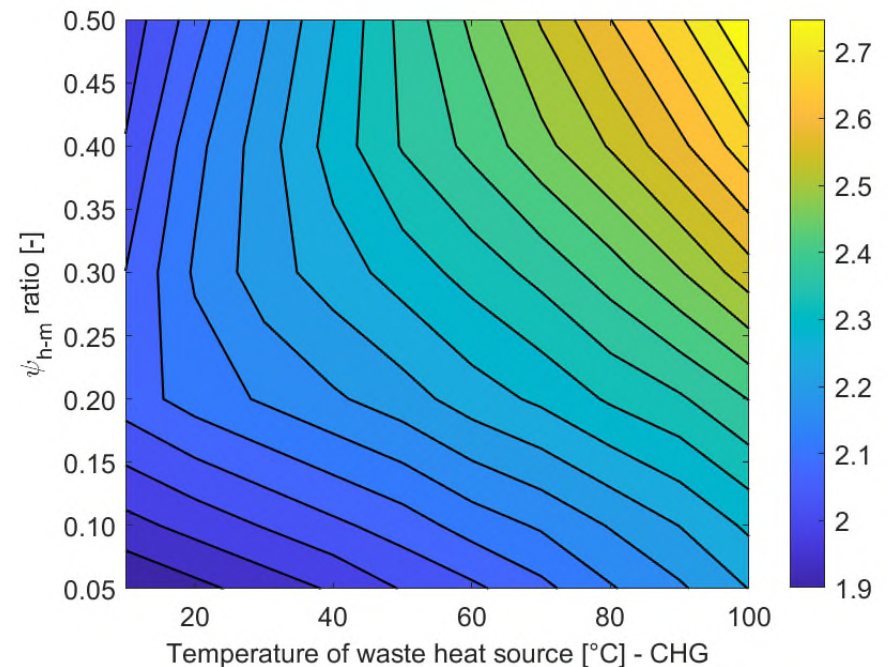


# Results – proposed PTES (CHG)



## Results

- Ambient temperature of 0°C
- MTX minimal storage temperature of 80°C
- The highest COP:
  - the highest waste heat temperature and  $\Psi_{h-m}$  ratio
  - Similar results with various ambient air temperatures.
- Baseline:
  - Lower ambient air temperature increase COP
  - Higher ambient air temperature decrease COP
- Proposed PTES:
  - Ambient air temperature has limited effect on COP
  - Flow split between MTX, RCX and ACX-C
    - Most of the CO<sub>2</sub> flow is going via RCX and MTX
    - ACX-C flow is changing based on the  $\Psi_{h-m}$  ratio
      - Higher ratio requires lower ACX-C flow rate

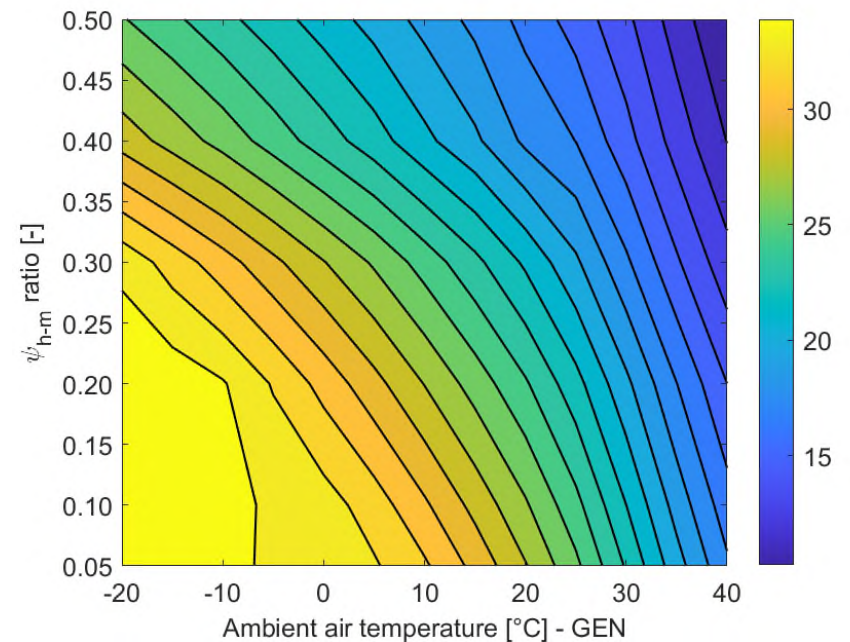


# Results – proposed PTES (GEN)



## Results

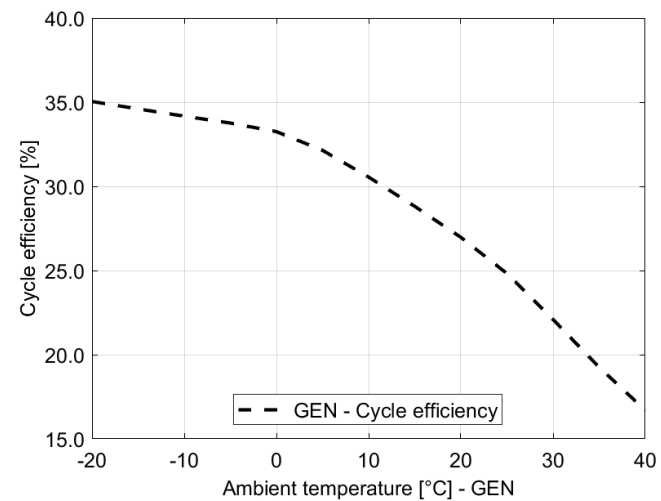
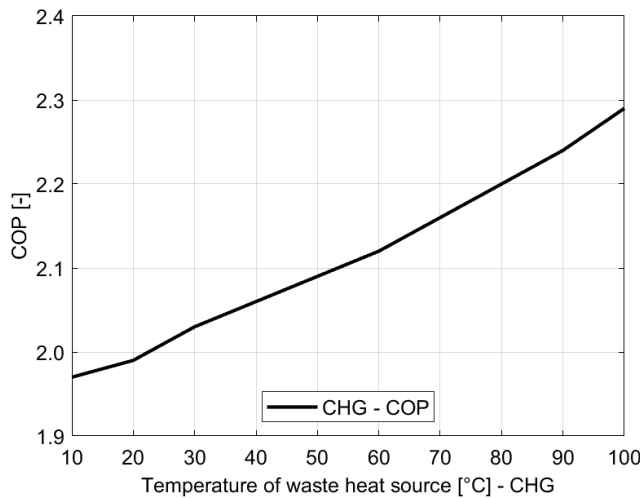
- Various ambient temperatures (-20°C to 40°C)
- $\Psi_{h-m}$  ratios (0.05 to 0.1)
- MTX minimal storage temperature of 80°C
  
- The highest cycle efficiency is achieved for the lowest  $\Psi_{h-m}$  ratio and ambient air temperature
  - Cycle efficiency can reach up to 35%
- ACX-G load is significantly smaller compared to the RCX load
  - To keep the MTX minimal storage temperature at design temperature
  - Most of the heat rejection is done via the DTACX.
  
- *Note:* Air or water-based cooling system can be used to directly cool the data centers during GEN cycle





# Results – proposed PTES

- COP values for different waste heat source temperature (10°C to 100°C) and ambient temperature equal to 0°C
- Cycle efficiency values for different ambient temperature (-20°C to 40°C)
- $\Psi_{h-m}$  ratios equal to 0.1

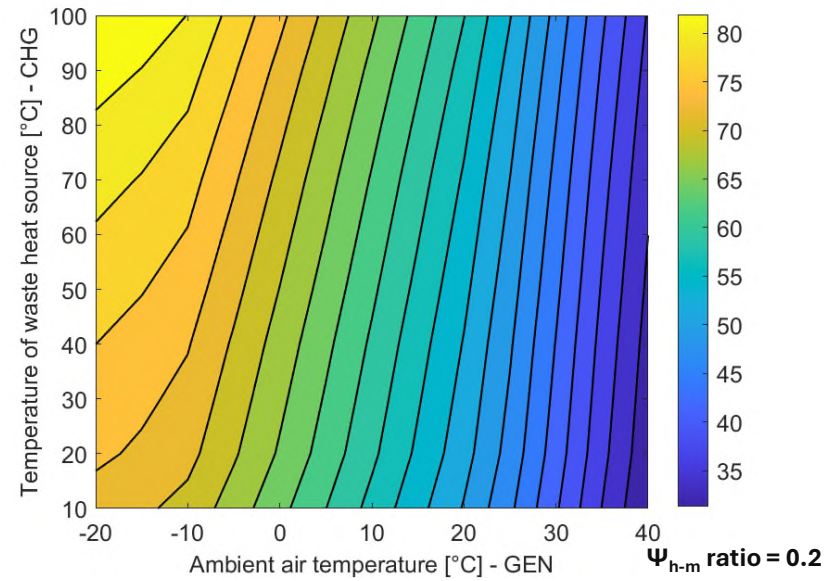
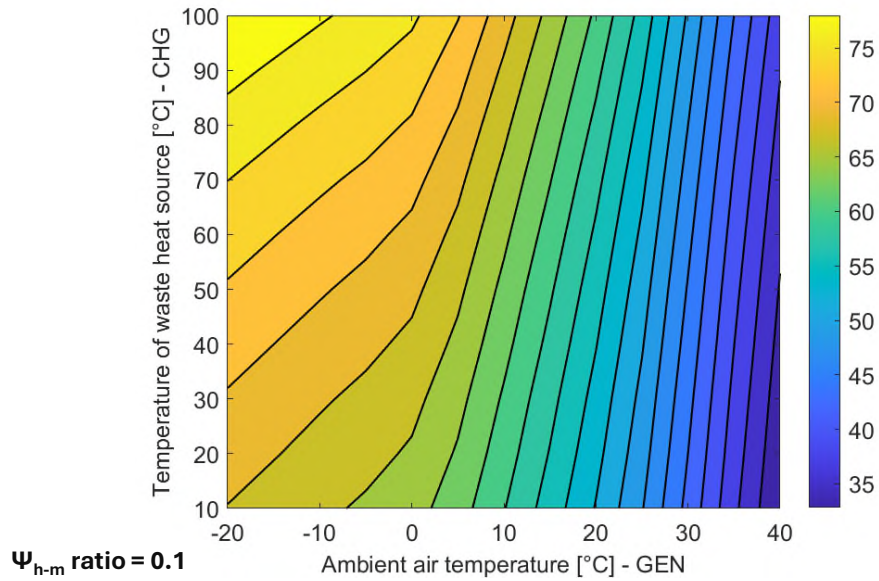


- COP in range of 1.97 to 2.3 ( $\Psi_{h-m} = 0.1$ ), and 2.1 to 2.4 ( $\Psi_{h-m} = 0.2$ )
  - Higher  $\Psi_{h-m}$  ratio (up to 0.2) has a positive effect on COP
- Cycle efficiency in range of 16.7 to 35 % ( $\Psi_{h-m} = 0.1$ ), and 15 to 35.1 % ( $\Psi_{h-m} = 0.2$ )
  - Higher  $\Psi_{h-m}$  ratio slightly reduces the cycle efficiency

# Results – proposed PTES (RTE)



- GEN and CHG cycle best operation points are for the opposite  $\Psi_{h-m}$  ratios
  - Direct impact on the system
- RTE varies based on the ambient air and waste heat temperature, and  $\Psi_{h-m}$  ratio
  - The highest RTE - the highest waste heat temperature and the lowest ambient air temperature



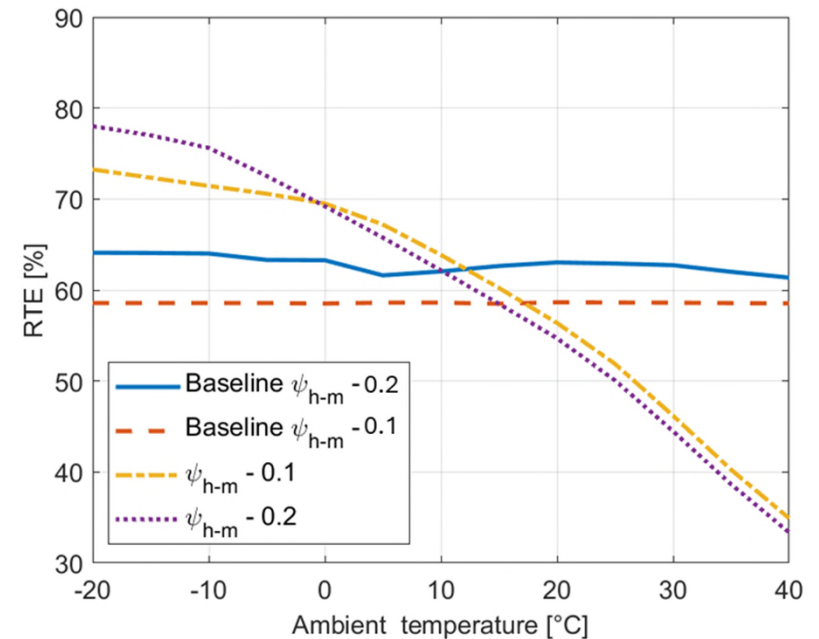
- The results are for ambient air temperature in range of -20°C to 40°C in the GEN cycle and for 0°C in the CHG cycle

# Results – comparison



## Proposed PTES:

- The system with  $\Psi_{h-m}$  equal to 0.1:
  - RTE in range of 80.3 % to 32.8 %
- The systems with  $\Psi_{h-m}$  ratio equal to 0.2:
  - RTE in the range of 82.5 % to 31.3 %
- WHR has a positive effect on the COP and RTE
  - The effect is sensitive to:
    - Ambient air temperature
    - $\Psi_{h-m}$  ratio
    - Corresponding CO<sub>2</sub> flow split between MTX, ACX-C, and RCX



- Waste heat source temperature equal to 50°C
  - Typical max. cooling temperature

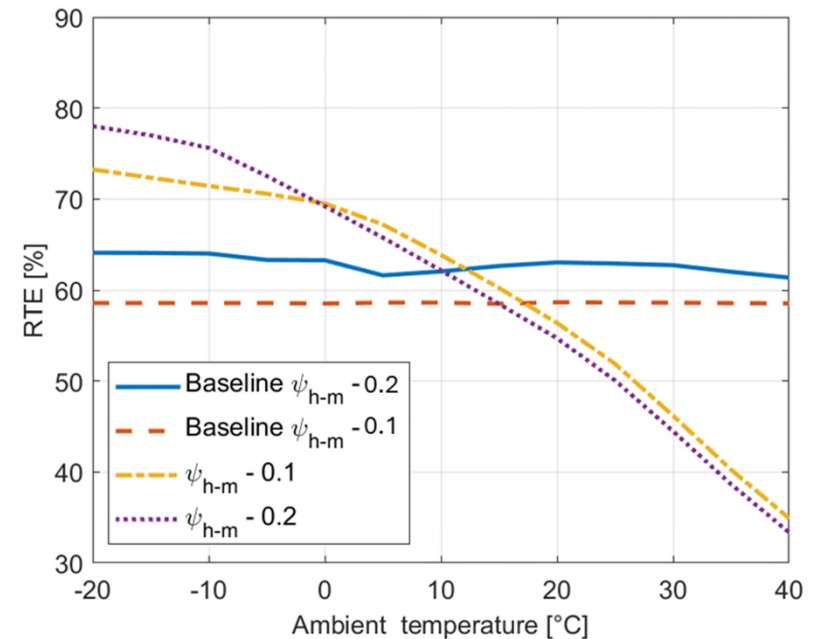
# Results – comparison



## Comparison:

- The proposed PTES can achieve higher RTE:
  - Full range of waste heat temperatures
  - Ambient air temperatures below 10 °C
  - $\Psi_{h-m}$  ratios (0.1 and 0.2)
- The baseline PTES performs better for higher ambient air temperatures:
  - Above 10 °C
- RTE drop for higher ambient temperature between can be reduced:
  - Higher waste heat source temperatures

Note: Similar trends in RTE can also be observed for the different waste heat source temperatures.



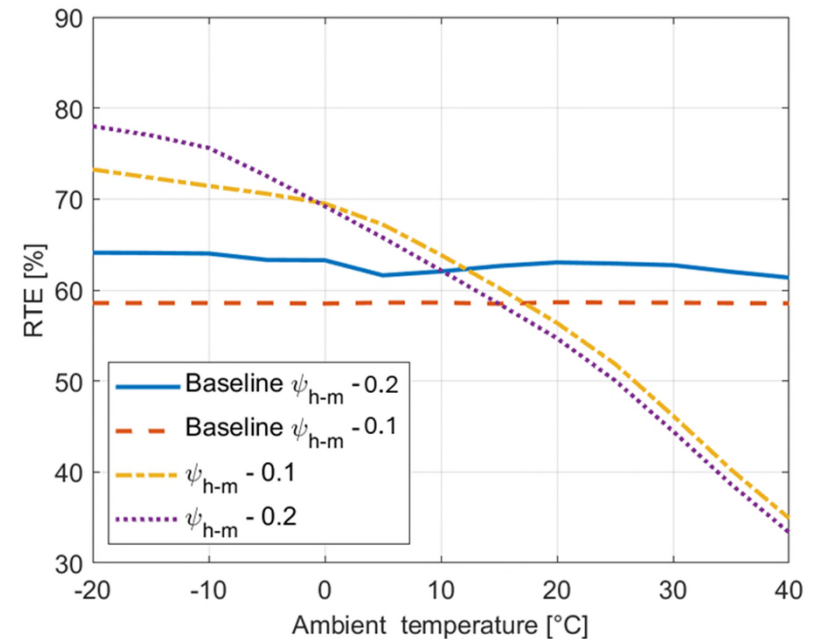
- Waste heat source temperature equal to 50°C
  - Typical max. cooling temperature

# Results – comparison



## Comparison:

- The potential disadvantages in RTE:
  - Can be eliminated via charging and discharging regime
  - Charging during the daytime
    - The ambient air temperature has a negligible effect on the COP
  - Discharging during the nighttime
    - Potential positive effect of lower ambient air temperature
- **Note:** the cost of electricity is the main parameter to decide when to charge the PTES system
- Another option:
  - Alternative cooling system
    - Water received from large water reservoirs (i.e., rivers, lakes, ocean, etc.)



- Waste heat source temperature equal to 50°C
  - Typical max. cooling temperature




# Conclusion

# Conclusion



- sCO<sub>2</sub>-based PTES for data center applications utilizing low-grade waste heat from the data centers cooling systems had been designed and optimized
- PTES can operate with RTE close to 85 % (80 % - case with WHR temperature - 50°C)
  - With ambient air temperatures around -20°C
- The waste heat can improve COP for the cold days (10°C to -20°C) compared to baseline PTES
  - RTE rapidly drops with increasing ambient air temperature - RTE around 30 % for hot days (40°C)
- The improvement in the RTE for the higher ambient air temperatures
  - Additional flow split distribution between ACX-C, RCX, MTX and off-design pressures
- **Note:** The proposed architecture of sCO<sub>2</sub>-based PTES coupled with waste heat source can be used for any source of waste heat (i.e., gas turbines, energy intensive industries, etc.)

A large industrial machine, possibly a CO2 compressor or pump, is being lifted by a crane. The machine is mounted on a green metal frame and consists of various silver pipes, valves, and a central motor or compressor unit. The crane's cables and hooks are visible, securing the machine. The background shows a clear blue sky with scattered white clouds and some industrial buildings in the distance.

**Thank you for your attention.**

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