



# Integration of Pumped-Heat-Electricity-Storage into Water / Steam Cycles of Thermal Power Plants

Philipp VINNEMEIER, Manfred WIRSUM, Damien MALPIECE, Roberto BOVE  
5<sup>th</sup> International Symposium - Supercritical CO<sub>2</sub> Power Cycles, March 28 - 31, 2016, San Antonio, Texas

**Imagination at work**

GE Proprietary Information—Class III (Confidential)  
Export Controlled—U.S. Government approval is required prior to export from the U.S., re-export from a third country, or release to a foreign national wherever located.

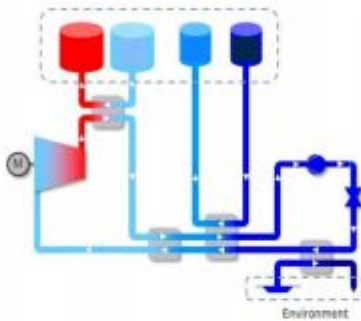
# BACKGROUND

- Pumped Heat Electricity Storage (PHES)
- PHES versus batteries
- Which storage ?

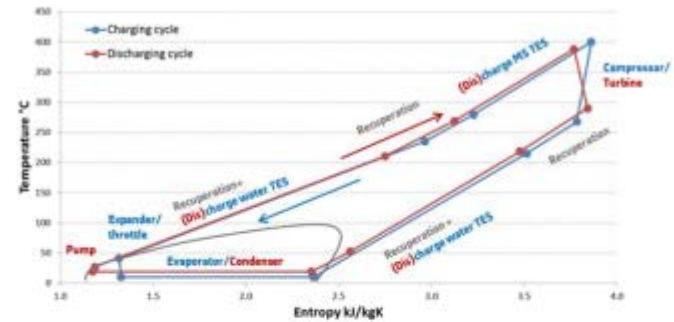


# Background – Alstom Concept Pumped Heat Electricity Storage

## Distributed electricity storage



## Propane working fluid



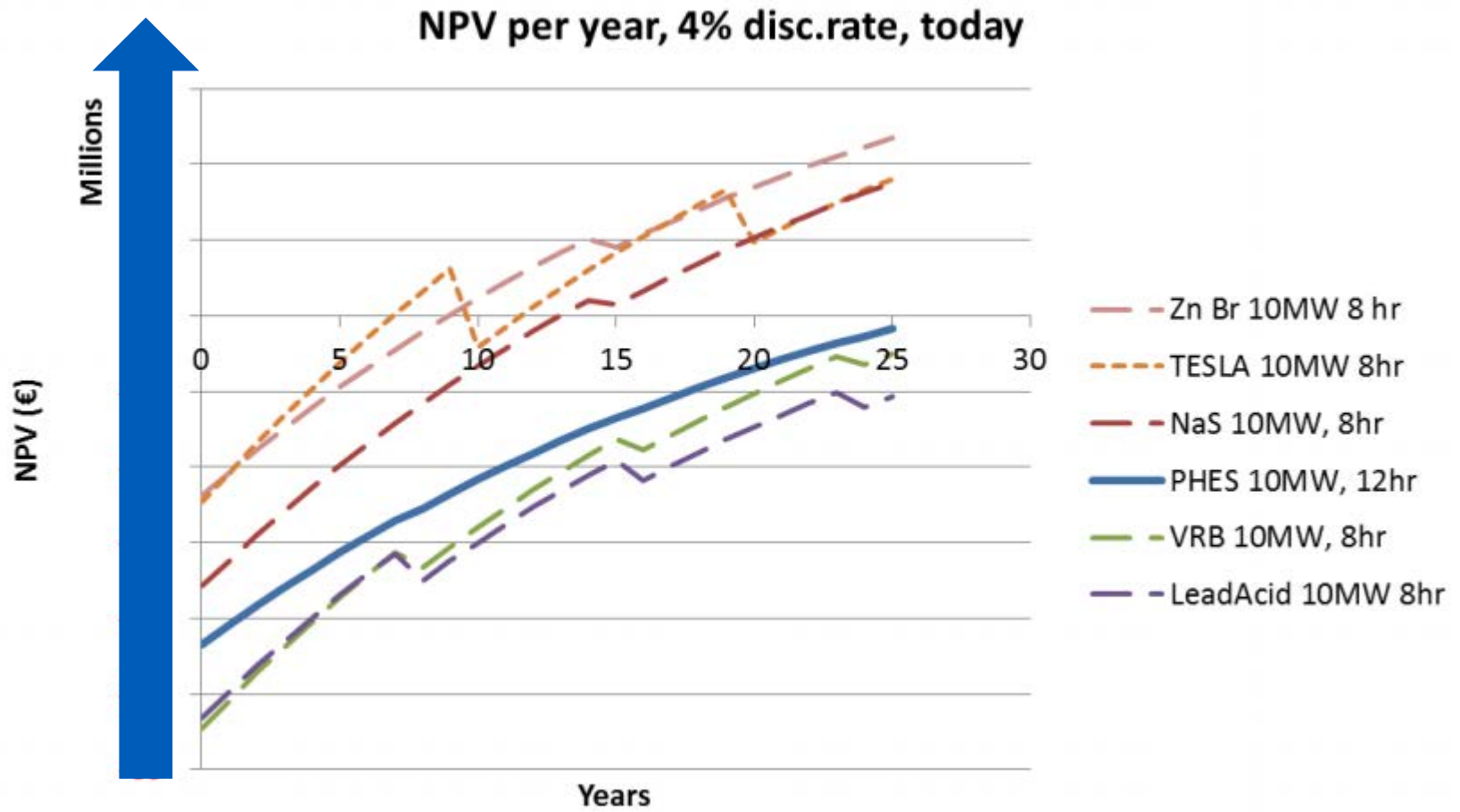
## Liquid medium thermal storage



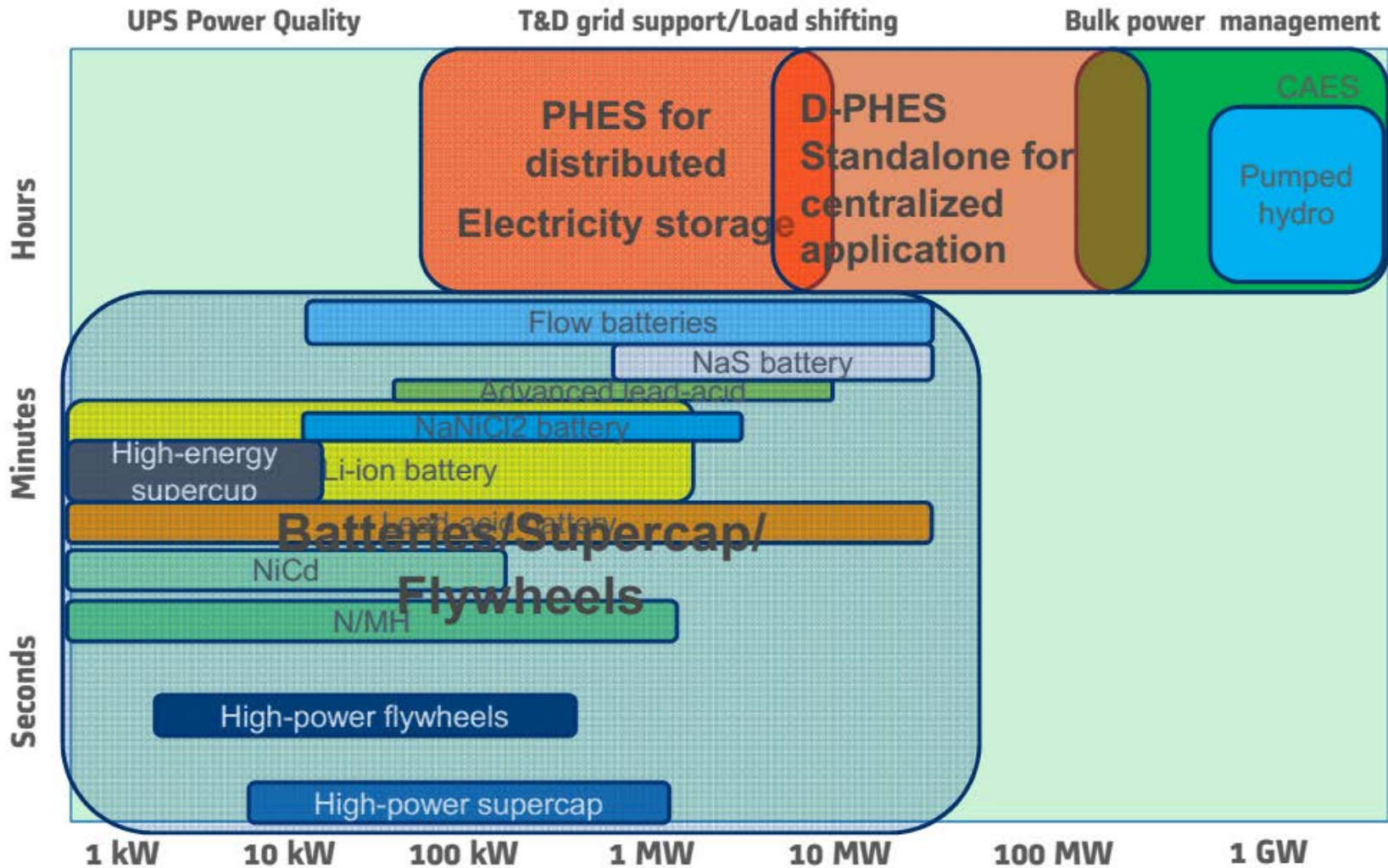
## Reversible cycle and components



# Rapid changes in battery technology and cost reduced the attractiveness of original concept



# Which storage ?



# I-PHES

## Integrated Pumped Heat Electricity Storage

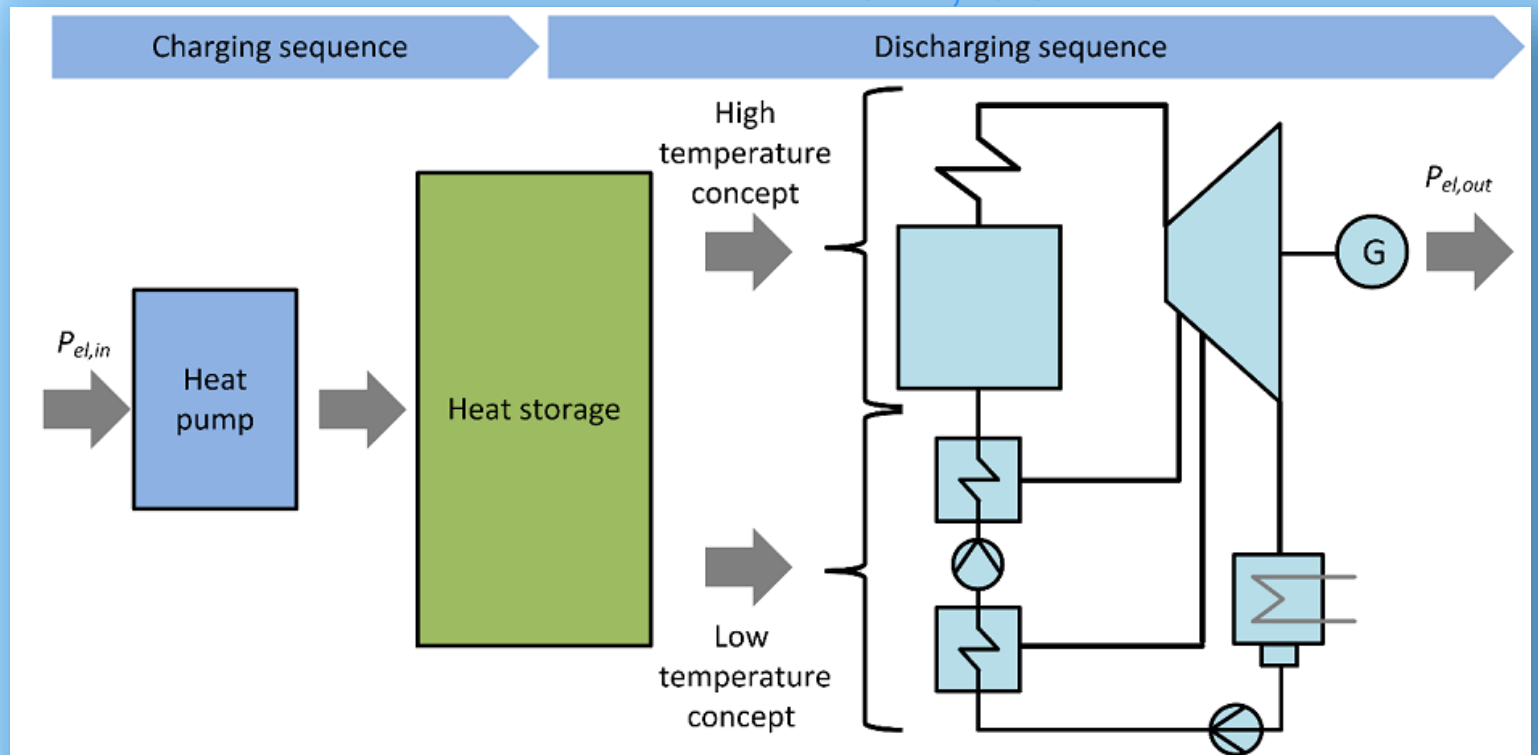
- Principle
- Motivation
- Concepts



# I-PHES Principles

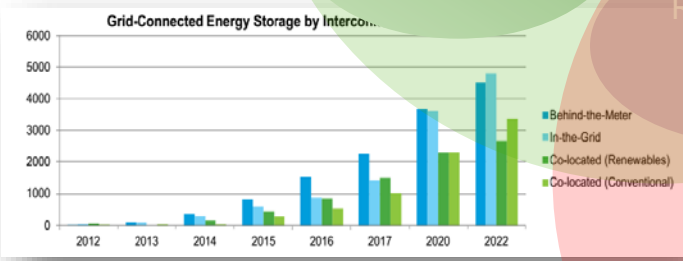
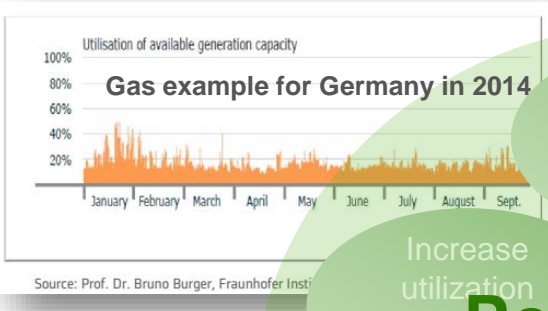
HP making use of  
excess of electricity

Existing / New power  
plant  
SPP, CCPP

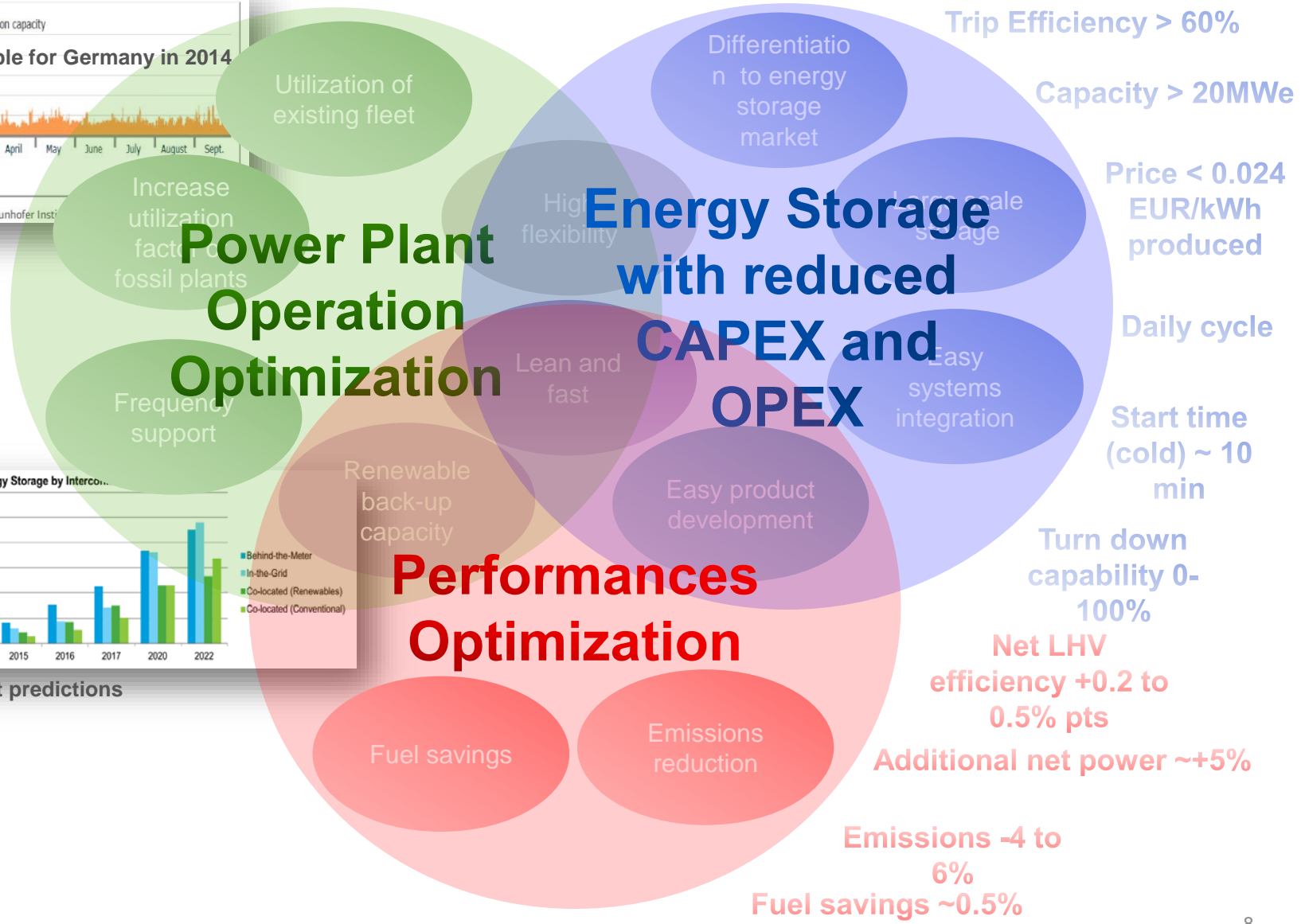




# Motivation to improve utilization of power plant



CERA-IHS market predictions





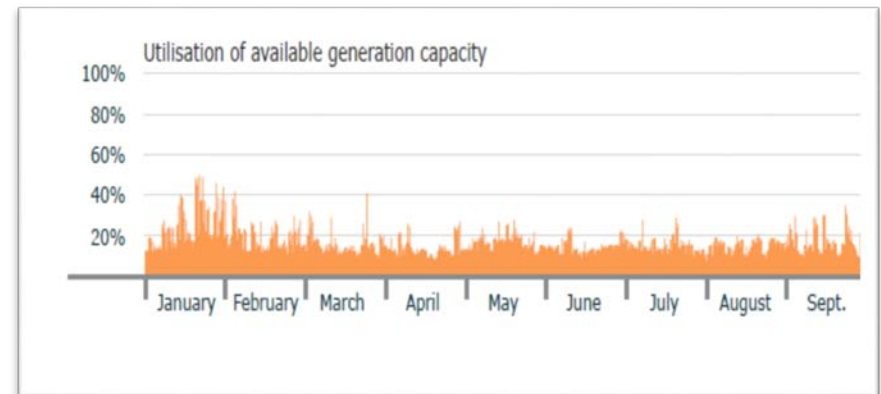
# Why HP integrated in power plants?

There are at least two main power generation issues that HP in PP can address:

- Installed over-capacity, due to intermittent nature of wind and solar
  - Example for Germany in 2014
- Reduced thermal plants utilization
  - Gas example for Germany in 2014

|              | Installed capacity (GW) | Peak production (GW) |
|--------------|-------------------------|----------------------|
| Wind+Solar   | 73.8                    | -                    |
| Thermal      | 103                     | -                    |
| <b>TOTAL</b> | <b>176.8</b>            | <b>~85</b>           |

+100%



Source: Prof. Dr. Bruno Burger, Fraunhofer Institute for Solar Energy Systems ISE

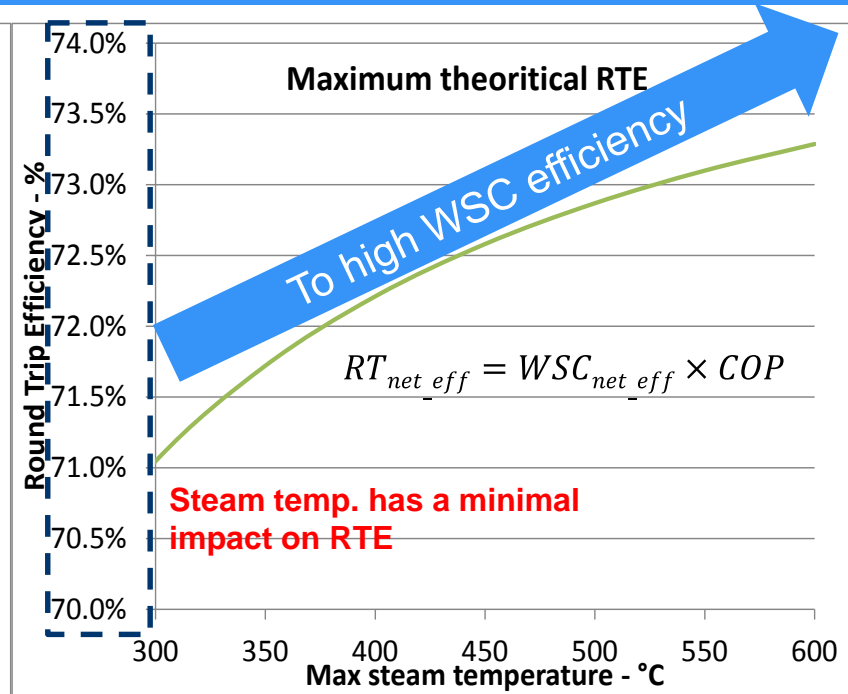
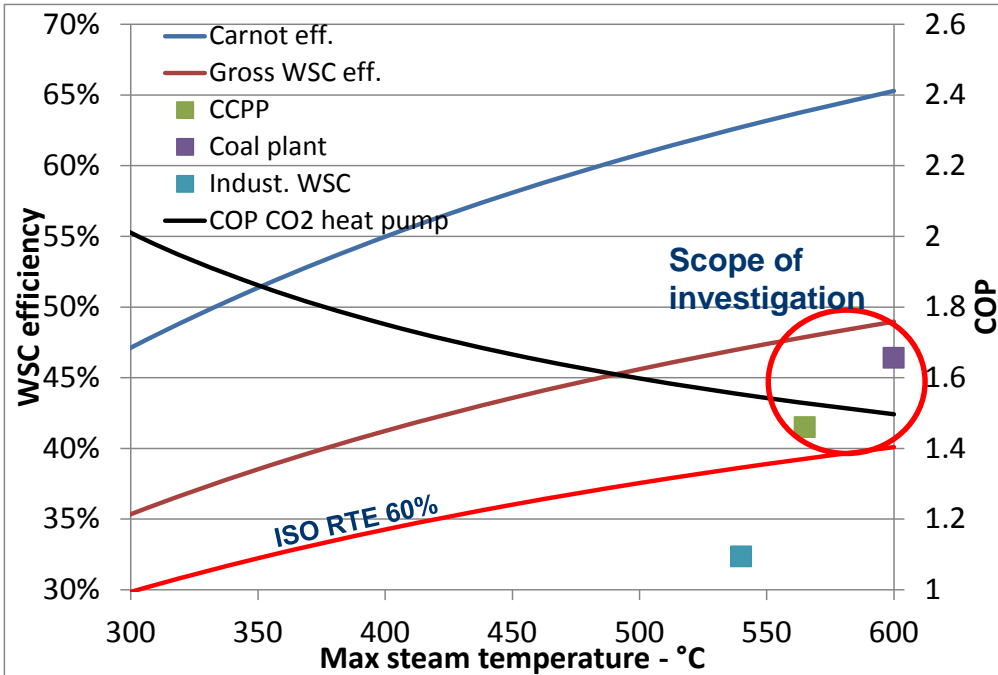
No additional generation capacity

Existing plants to be used more



# Maximum RT efficiency achievable

Target for Round-Trip efficiency > 60% reduces the scope of investigation into high-efficiency WSC



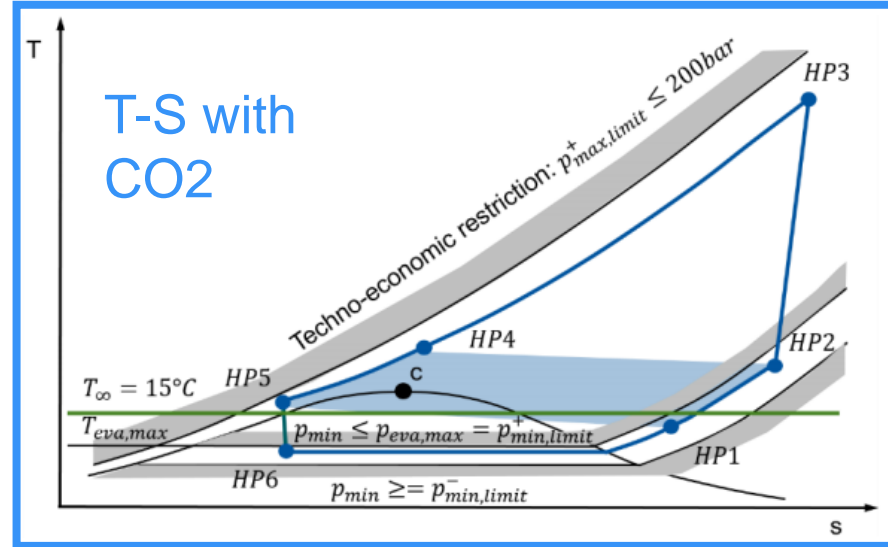
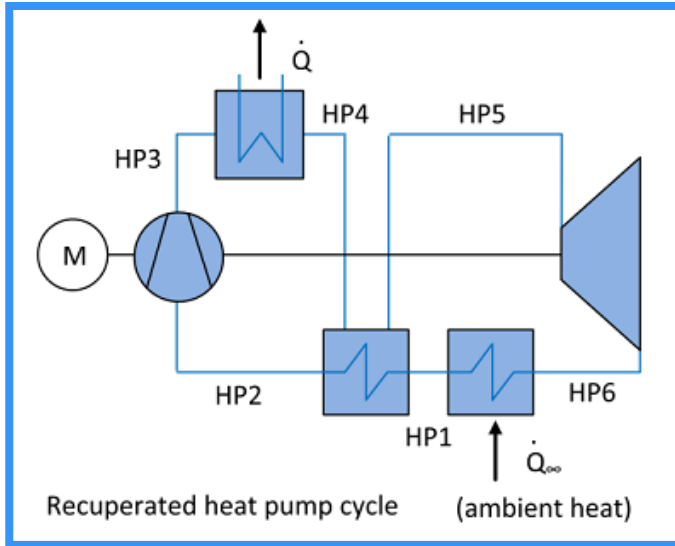
|                |                     |             |
|----------------|---------------------|-------------|
| CCPP           |                     | KA26-1      |
| Cycle          | -                   | Subcritical |
| HP Temp.       | °C                  | 565         |
| Rating power   | MW <sub>gross</sub> | 172         |
| Net efficiency | %                   | 41.5%       |

|                |                     |                     |
|----------------|---------------------|---------------------|
| Coal plant     |                     | RP800               |
| Cycle          | -                   | Ultra-Supercritical |
| HP Temp.       | °C                  | 600                 |
| Rating power   | MW <sub>gross</sub> | 888                 |
| Net efficiency | %                   | 46.4%               |

|                |                     |             |
|----------------|---------------------|-------------|
| Ind. WSC       |                     | Altamira    |
| Cycle          | -                   | Subcritical |
| HP Temp.       | °C                  | 540         |
| Rating power   | MW <sub>gross</sub> | 102         |
| Net efficiency | %                   | 32.4%       |



# Charging cycle configuration: Recuperated Heat Pump Cycle



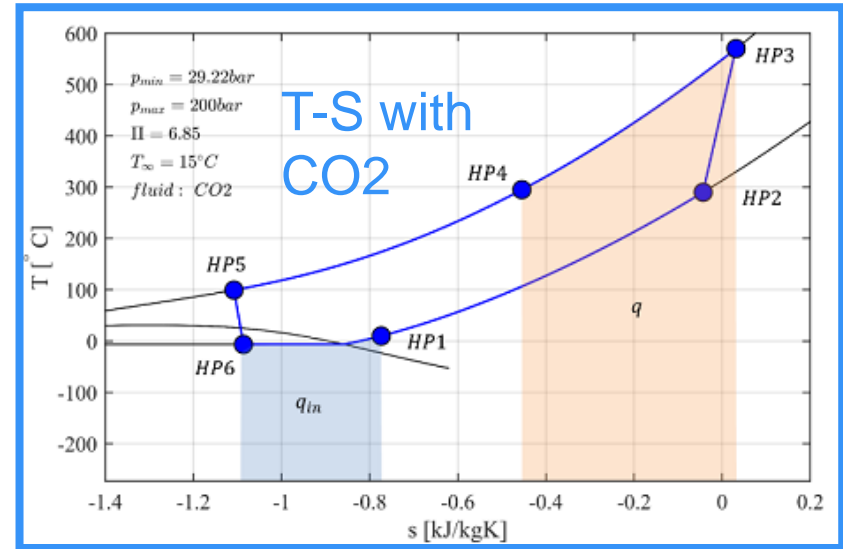
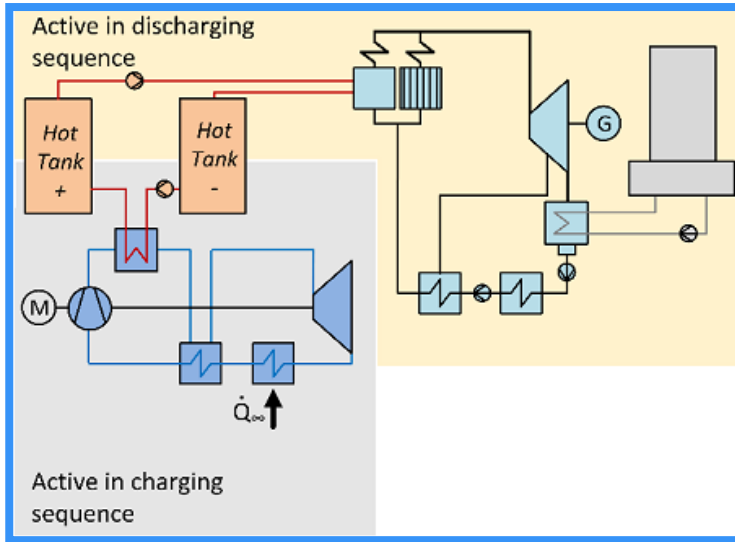
- Fluids: CO<sub>2</sub>, air, argon
- CO<sub>2</sub> compressor investigated by Industria de Turbo Propulsores
- Thermal Energy Storage: molten salt, thermal oil, pressurized water

| Parameter  | Variable                                | Value                              | Note   |
|--|---|------------------------------------|--|
| Ambient temperature                                | $T_{\infty}$                            | 15°C                               | $T_{ISO}$  |
| Temperature range of the provided heat             | $T_{HP3} \leftrightarrow T_{HP4}$       | predefined                         | boundary condition dependent on I-PHES concept and reference WSC parameters  |
| Terminal temperature difference of heat exchangers | $\Delta T_{HEX}$                        | 5K                                 |  |
| Evaporator temperature difference                  | $\Delta T_{Eva}$                        | 15K                                | CO <sub>2</sub> heat pump only   |
| Upper HP pressure level                            | $p_{max} = p_{HP3} = p_{HP4} = p_{HP5}$ | variable / subject to optimization | $\leq p_{max,limit} = 200\text{bar}$   |
| Lower HP pressure level                            | $p_{min} = p_{HP1} = p_{HP2} = p_{HP6}$ | variable / subject to optimization | $\leq p_{min,limit} = p_{s,CO2}(T_{\infty} - \Delta T_{Eva}) = 34.85\text{bar}$ (CO <sub>2</sub> heat pump only)<br>$\geq p_{min,limit} = 1\text{bar}$ |
| Isentropic compressor efficiency                   | $\eta_C$                                | 0.8                                | conservative estimate (mainly responsible for irreversibilities within the HP cycle)   |
| Isentropic turbine efficiency                      | $\eta_T$                                | 0.9                                |  |

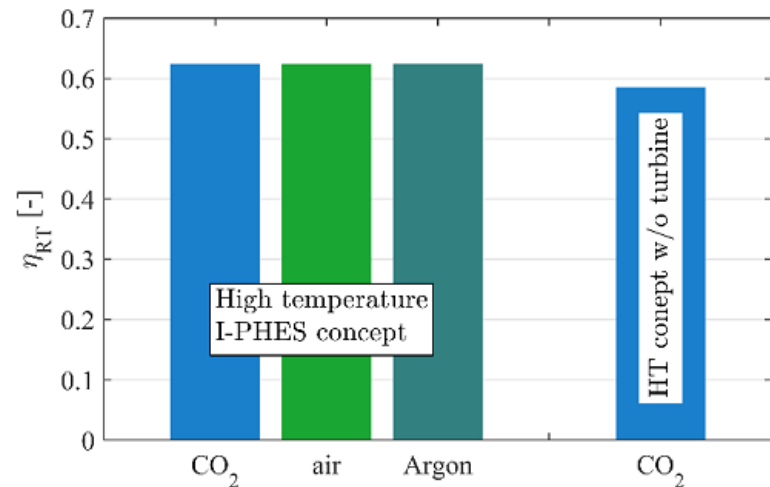


# High-temperature I-PHES concept

## Simple configuration



- Similar RT efficiencies for all fluids ~63%
- Expansion in wet region for CO<sub>2</sub> cycle
- W/O Expander RTE ~60%
- High risk for CO<sub>2</sub> compressor

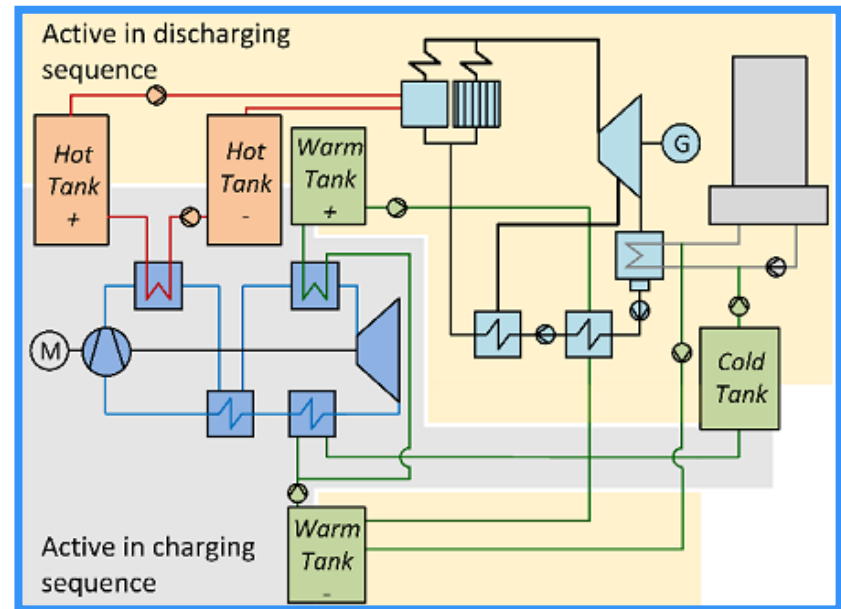
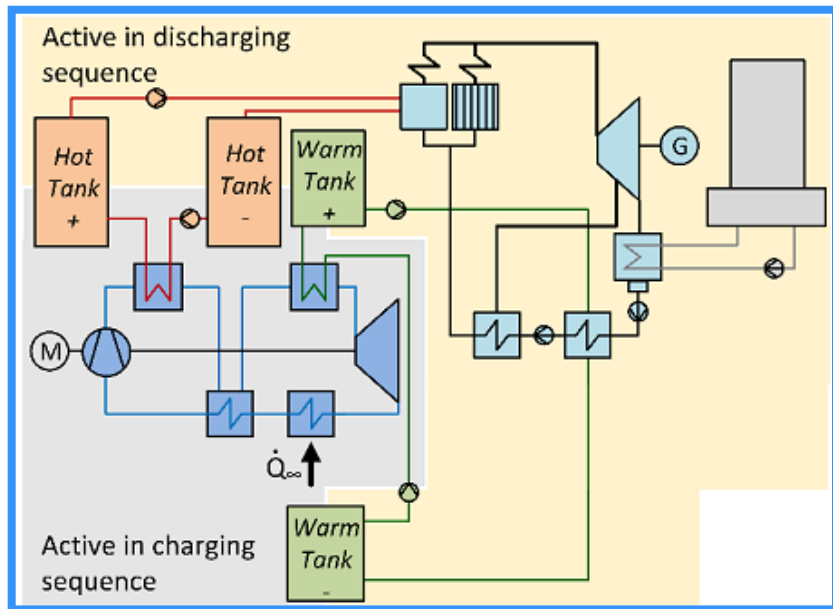


**No benefit with CO<sub>2</sub>**



# High-temperature I-PHES concept

## More complex configurations

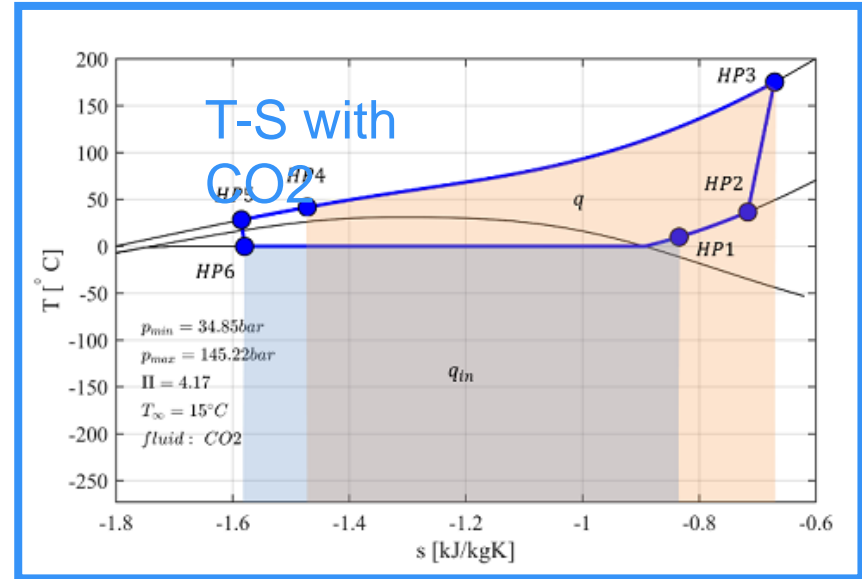
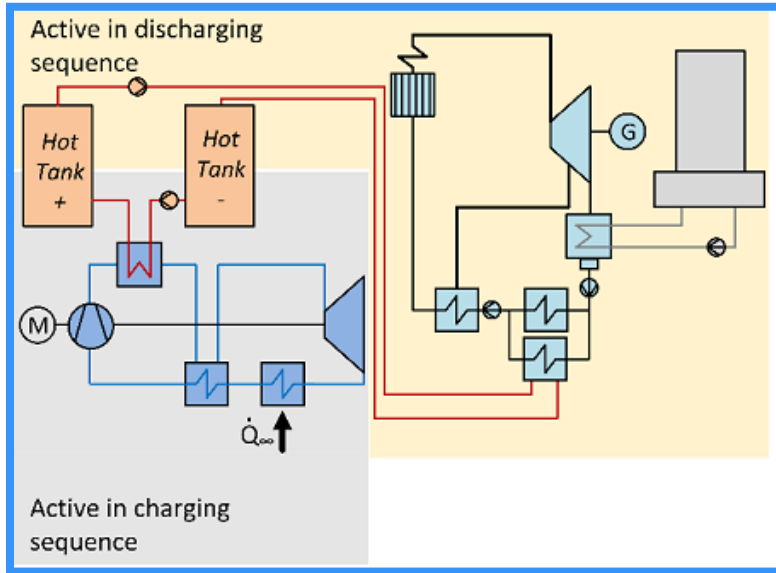


- Extract additional low-temperature heat from the HP cycle
- Exploit (right picture) the lower thermal potential created by the HP process
- Only feasible with CO<sub>2</sub> due to strong dependency of the specific heat capacity of CO<sub>2</sub> on temperature
- Benefit negligible (<+1% pts) for a complex realization

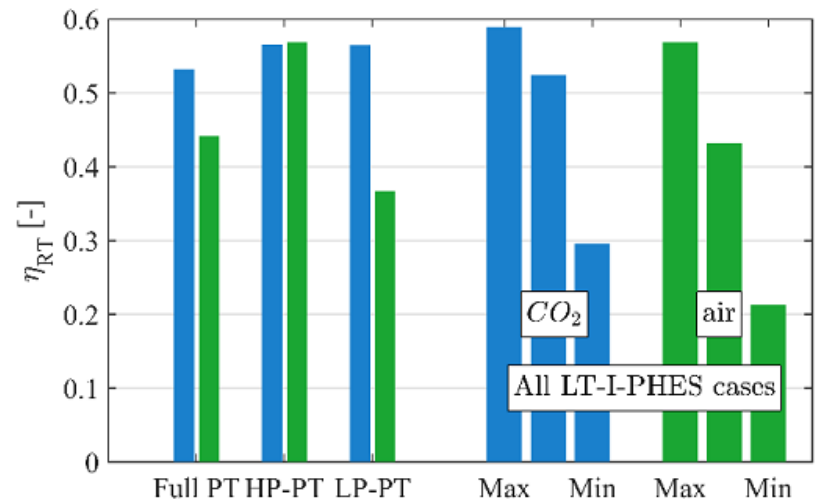


# Low-temperature I-PHES concept

## Integration into the preheating train



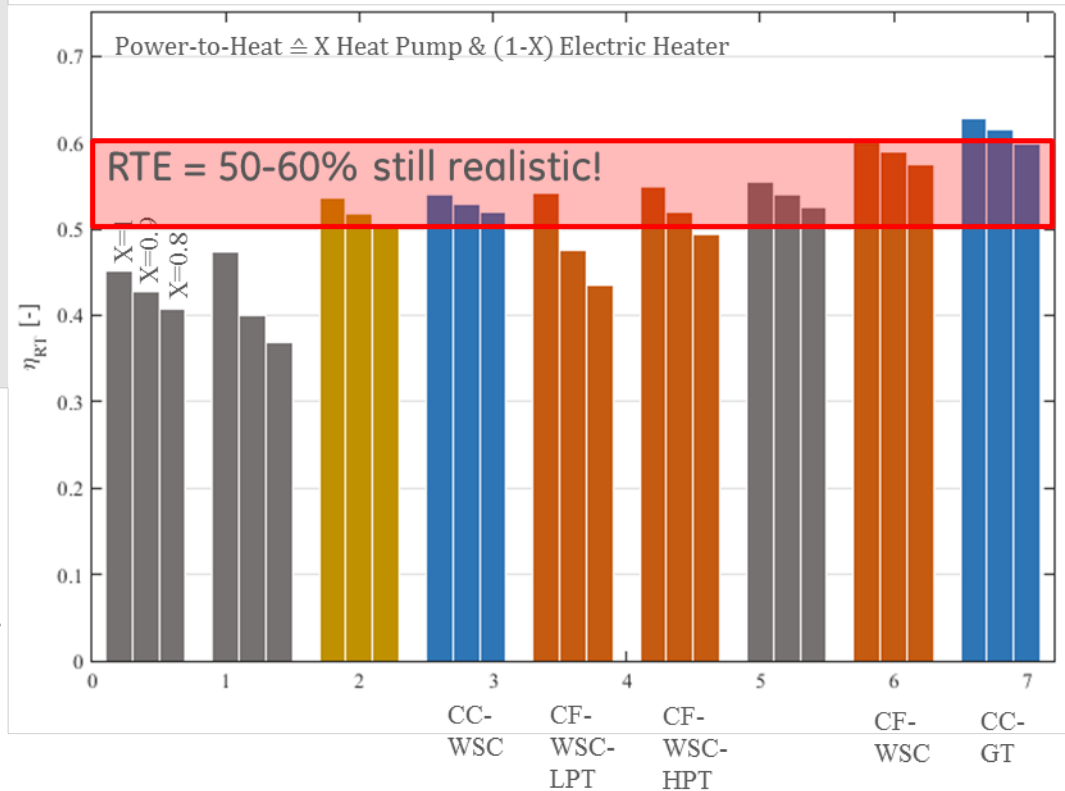
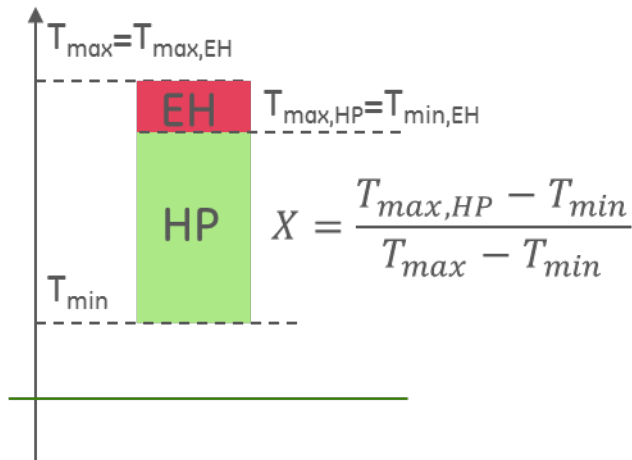
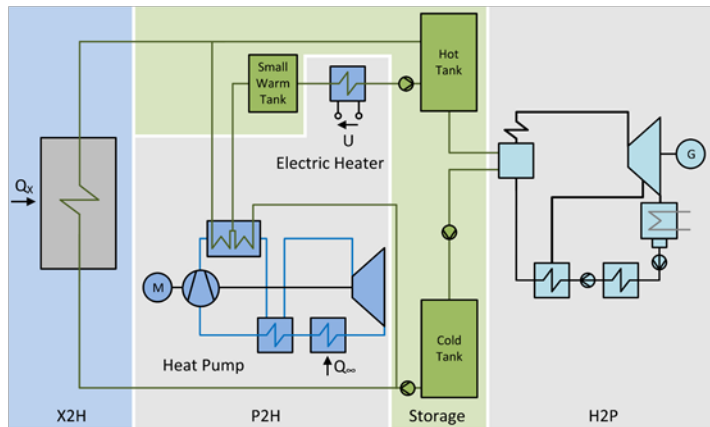
- When integration temperature decreases, CO<sub>2</sub> HP is more efficient than air/argon HP
- Low temperature integration allows to achieve relatively high RTE ~56-58% (<200°C)



# Alternative concepts studied

## Series connection of heat pump & electric heater

System flexibility much higher (grid service and start-up)





# I-PHES INITIAL VALUE PROPOSITION

- Potential applications
- Increase capacity factor
- Reduce plant cycling



# Potential applications

|             |                                     | Plant Type | Applications                       |                      |             |                            |
|-------------|-------------------------------------|------------|------------------------------------|----------------------|-------------|----------------------------|
|             |                                     |            | Electricity to electricity storage | Increase flexibility | Power boost | Renewable back-up capacity |
| Centralised | Coal                                | ✓ ✓        | ✓ ✓                                | ✓ ✓                  | ✓ ✓         |                            |
|             | CCPP                                | ✓ ✓        | ✓ ✓                                | ✓ ✓                  | ✓ ✓         |                            |
|             | Nuclear                             | ✓          | ✓                                  | ✓                    |             |                            |
|             | Solar                               | ✓ ✓        | ✓                                  | ✓                    |             |                            |
|             | Stand-alone storage new build       | ✓ ✓        |                                    |                      |             |                            |
| Decentr.    | Industrial Steam turbine            | ✓ ✓        | ✓ ✓                                | ✓ ✓                  |             |                            |
|             | Stand-alone co-located with wind/PV | ✓ ✓        | ✓ ✓                                | ✓ ✓                  |             |                            |

**Back-up capacity:** Capacity credit is the amount of power that can reliably be expected to produce at the times when demand for electricity is highest (International Energy Agency definition).

**Power boost:** additional power produced with heat from storage (>100% load), WSC running overloaded

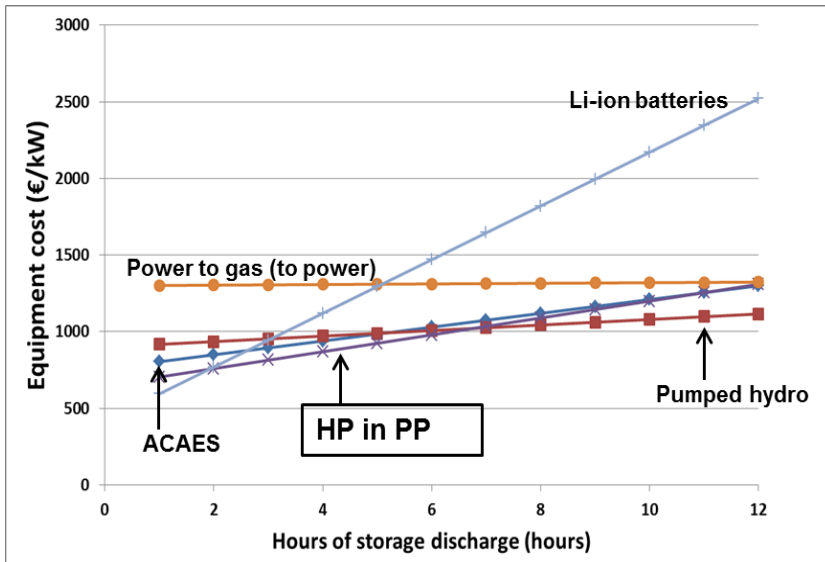
**Flexibility:** Supporting power plant start-up, WSC warming up while compensating renewables fluctuations



# Initial value proposition

## Value for a storage business

Lowest costs for daily cycles (2 < hours of storage < 6), together with ACAES



ACAES: Adiabatic Compressed Air Energy Storage

HP in PP: Heat pump integrated in a Power Plant

## Value for existing power plants

Increased capacity factor of existing power plants (CCPP specific)

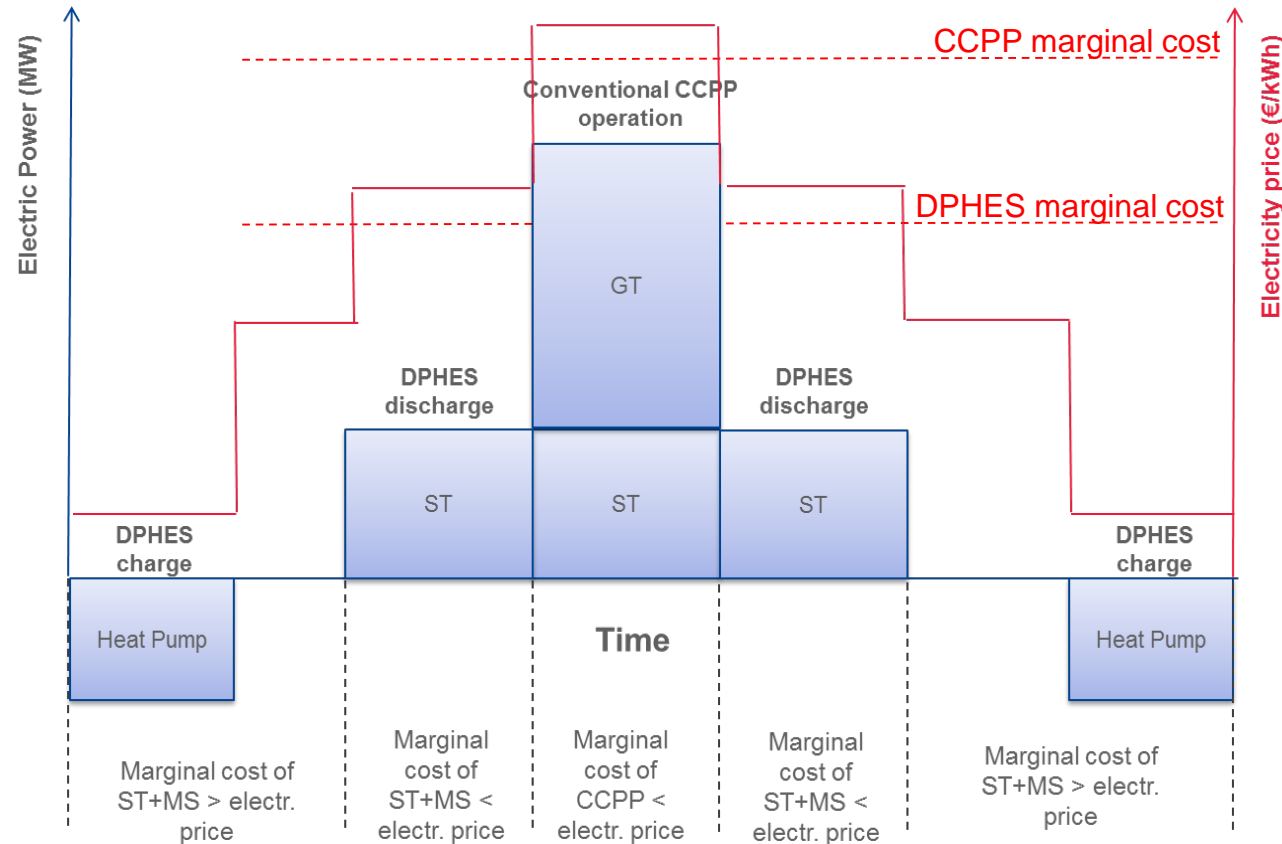
- Extend service business for under-utilized power plants

Reduce power plant cycling and related material fatigue



# Initial value proposition

## Increasing capacity factor of existing Power Plants



### Example of calculation: German spot market 2013

#### Assumptions:

- Electricity spot price in charging: 20 €/MWh
- Natural gas price cost: 9 €/mmBTU (~30 €/MWh<sub>th</sub>)
- CO2 costs: 10 €/Ton
- I-PHES O&M costs: 0.2 cent€/kWh
- CCPP O&M costs: 0.2 cent€/kWh
- I-PHES efficiency: 60%
- CCPP efficiency: 55%

#### Results:

- Initial CCPP cf\*: 8%
- Final capacity factor\*: 40%
- Capacity factor\* gain: **+32% pt**

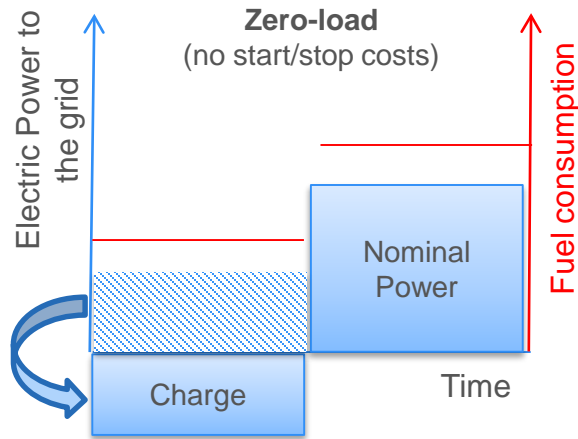


ST= steam turbine; MS= molten salt heat storage

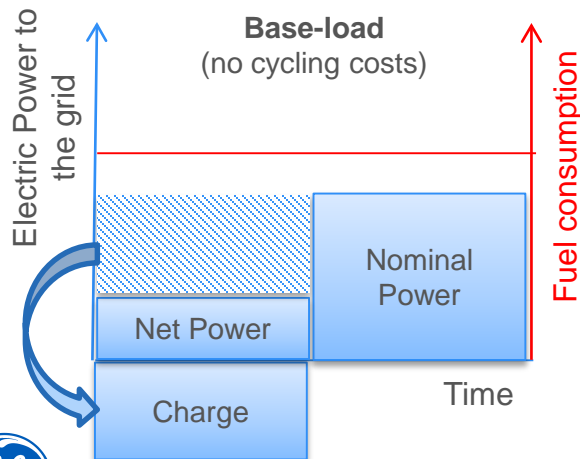
\*time-based capacity factor

# Initial value proposition

## Reduced plant cycling



- No start/stop cost
- Net-zero electricity exported to the grid in charging mode
- Ability to provide frequency support provision in both charging and discharging mode



- No cycling/part-load cost



# SUMMARY



# Summary

- HP with CO<sub>2</sub> at low temperature represents a low cost/risk solution for preheating train integration, still achieving high RTE
- High temperature will make air HP more attractive: equivalent RTE as CO<sub>2</sub> HP, low risk, cheaper
- CCPP application requires matching high temperature HP: an alternative concept with a serie connection of HP & electric heater
- Further work on system design and integration
  - CO<sub>2</sub> compressor below 200°C, >20MWe
  - Control, dynamic and operation with WSC
  - Sizing in regard with power plant integration





